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007209

D429-793-011
Job Sheet 187435



Part No: D429-793-011

Job Qty: 2 ea

Part Name: 429 Bearpaws With Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/4/18

Job Tracking No:

Due Date: 12/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C Rev. A New Issue 10/10/18 DL IPP Rev. B Change AN4C12A bots to AN4C13A bolts 10/11/05
DL IPP REV:C AS PER ECN 11-580 JLM 10-05-24 VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	2 Ea	12/24/18	12/24/18	0.00	0.00	Start Up Stores/Pkg-1	DEC 24 2018 Sign-off
110	Packaging	2 pcs	12/24/18	12/24/18	0.00	0.00	Packaging1-5	DEC 28 2018
120	QC	2 pcs	12/24/18	12/24/18	0.00	0.00	QC4	DEC 28 2018
130	Packaging	2 pcs	12/24/18	12/24/18	0.00	0.00	Packaging3-2	DEC 29 2018
135	DC	2 pcs	12/24/18	12/24/18	0.00	0.00	DC	DEC 29 2018
140	QC21-FG	2 Ea	12/24/18	12/24/18	0.00	0.00	QC21	DEC 31 2018

Part Op 130 - Identify and pack for shipping as per PPP D429-793-011

Descriptions: 135 - Photocopy bluefile and create labels per PPP D429-793-011 CHG 003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C11A	Bolt	16 Ea (8 ea)	90-Start up Operation	5099546
AN4C16A	Bolt	16 pcs (8 ea)	90-Start up Operation	5050723
AN4C22A	Bolt	8 Ea (4 ea)	90-Start up Operation	5100414
D2274	Radius Block	24 Ea (12 ea)	90-Start up Operation	5130330
D3456-1	Washer	16 Ea (8 ea)	90-Start up Operation	5079335
D4176-1	429 Clamp, Top	8 Ea (4 ea)	90-Start up Operation	5054611
D4212-1	429 Clamp Cushion	12 Ea (6 ea)	90-Start up Operation	5079712
D4353-041	Bearpaw Assembly	4 Ea (2 ea)	90-Start up Operation	513776941
D4354-041	Bearpaw Wearplate Assembly	4 Ea (2 ea)	90-Start up Operation	507986.513
D4382-1	Angled Bearpaw Clamp	4 Ea (2 ea)	90-Start up Operation	5097191
MS21043-4	Nut	40 Ea (20 ea)	90-Start up Operation	5092790
NAS1149D0463J	Washer	24 Ea (12 ea)	90-Start up Operation	5092780

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C11A	16	121	0
	AN4C16A	16	31	0
	AN4C22A	8	20	0
	D2274	24	444	0
	D3456-1	16	239	0
	D4176-1	8	16	0
	D4212-1	12	125	0

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date: _____	MRB (QS1042)		
Container No: S140758 Part: D429 - 793 - 011 Job No: 187435 Serial No/Batch: S140758 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: TC STC SH10 - 49 Issue Date: 10/10/01	Completed By _____		
	Lead hand / Supervisor _____		
	QC / QA Coordinator _____		
Root Cause Op _____ Manufacturing P _____ Equip/Tooling _____ Handling/Preservation _____ Material _____ Product Improvement _____ Process Improvement _____ Human Factors _____	Cracks _____ Crimp/Kink/Ripple/Wave/Twist _____ Marks/Chatter _____ Mislabeled _____	Broken/Damage/Defect _____ Incomplete/Unclear Instructions _____ Drill Holes _____ Fit/Function _____	Power Loss/Surge _____ Folio/Program _____ Grain Direction _____ Weld _____ Wrong Stock Pulled _____ Out of Sequence _____ Off-set/Set-up _____ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐
Other/Details: _____			

D4353-041	4	1	0
D4354-041	4	4	0
D4382-1	4	26	0
MS21043-4	40	883	0
NAS1149D0463J	24	4,037	0

Part Specifications

Specifications could not be found.

Plex 12/4/18 12:31 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Change Record

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Part Number: D429-793-011

Description: ULTRAPAW INSTALLATION

[illegible]

